

# Stile & Rail Doors

Positive Pressure, Neutral Pressure, Environmental

Standard Models: WSR

Environmental Models: EWSR, EWSRUF

Product Features and Specifications	20 Minute PP – Interior Only	90 Minute PP or NP – Interior Only
<b>Thickness</b>	1-3/4", 2", 2-1/4"	Same
<b>Maximum Size</b>	<b>Single:</b> 3/6 x 8/0 <b>Pair:</b> 7/0 x 8/0	Same
<b>Minimum Size</b>	1/2 x 1/4	1/4 x 1/4
<b>Faces:</b>	Wood Veneer	Same
<b>Stile Edge</b>	Matching Wood	Same
<b>Sticking &amp; Stops</b>	Matching Wood	Same
<b>Core Material</b>	Panels - MDF	Composite
<b>Adhesives</b>	Stiles & Rails: Particleboard or MDF	
<b>Joinery</b>	Type 1 (waterproof)	Same
<b>Panel Construction</b>	Tongue & groove plus dowels	Doweled
<b>Raised 1 side</b>	N/A	N/A
<b>Raised 2 sides</b>	1-1/4"	Single - 1-15/32" Pair - 1-11/16"
<b>Flat</b>	5/8"	Single - 15/16" Pair - 1-11/32"
<b>Step</b>	1-1/4"	N/A
<b>Step Rim</b>	1-1/4"	N/A
<b>Panel Size</b>	Minimum: 6" x 6" Maximum: 32" x 85"	Minimum: 6-6" Maximum: 32" x 85"
<b>Stock Dimensions</b>		
<b>Top Rail</b>	5"	5"
<b>Center Rails</b>	3-5/8"	3 5/8"
<b>Lock Rail</b>	7-3/4"	7-3/4"
<b>Bottom Rail</b>	8-1/2"	8-1/4"
<b>Mullions</b>	3-5/8"	3-5/8"
<b>Muntins</b>	N/A	N/A
<b>Stiles</b>	5-1/16"	5-1/16"
<b>Bottom of door to:</b>		
<b>top of lock rail</b>	39" or specify	Same
<b>Lite Opening</b>	Factory glazed: FireLite® Plus or NT, 1,040sq in max, max width 26", max height 40"	Same
<b>Other Detail Work</b>	• Fitting                      • Machining	Same
<b>Factory Finish</b>	• Clear                        • Stain	Same
	• Prime                        • Paint	
<b>Warranty</b>	Limited Life: original installation	Same
<b>Acoustic Rating</b>	N/A	39 (Operable)
<b>Environmental Options &amp; LEED Credit Contributions</b>	<ul style="list-style-type: none"> <li>• MR 4 - Recycled Content — all models</li> <li>• MR 7 - Certified Wood — contact Sales Center</li> <li>• IEQ 4.4 - Low-Emitting Materials — all UF models</li> </ul> No Added Urea Formaldehyde Resins	<ul style="list-style-type: none"> <li>• MR 4 - Recycled Content — all models</li> <li>• MR 7 - Certified Wood — contact Sales Center</li> <li>• IEQ 4.4 - Low-Emitting Materials — all UF models</li> </ul> No Added Urea Formaldehyde Resins

The mark of excellence™ 

Note: Marshfield DoorSystems, Inc. doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.